



## PRODUCT SPECIFICATION

Issue Date: August 21, 2023

**PRODUCT:** Fruit Chews

**PRODUCT DESCRIPTION :** Milk-based, various-flavored, chewy, grained confection.

**INGREDIENTS:** Sugar, Corn Syrup, Palm Oil, Condensed Skim Milk, Whey, Malic Acid, Artificial and Natural Flavors, Soy Lecithin, Artificial Colors (Including FD&C Yellow 5, Red 40, Blue 1).

**NUTRITIONAL FACTS:** per 100 g unrounded

Calories	351.24
Total Fat	7.42g
Saturated Fat	3.62g
Trans Fat	0g
Cholesterol	0.18mg
Sodium	28.18mg
Total Carbohydrate	73.04g
Dietary Fiber	0g
Total Sugars	52.77g
Includes 50.67g added sugars	
Protein	0.82g
Vitamin D	0mcg
Calcium	34.42mg
Iron	0.05mg
Potassium	61.33mg

**MICROBIOLOGICAL STANDARDS:**

	Units		Method
Aerobic Colony Count	CFU/g (ml)	<5,000	BAM
Coliform	CFU/g (ml)	<10	BAM
Escherichia Coli	CFU/g (ml)	<10	BAM
Staphylococcus aureus	CFU/g (ml)	<10	BAM
Salmonella	P-A/25g (ml)	Negative	BAM
Listeria monocytogenes	P-A/25g (ml)	Negative	BAM
Yeast	CFU/g (ml)	<10	BAM
Mold	CFU/g (ml)	<10	BAM



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<b>CHEMISTRY STANDARDS:</b>		Method
Water Activity (aw):	<0.60	AOAC 978.18 Modified
Titrateable Acidity:	17.2 - 23.2	Metrohm Acid Titration none (Vanilla)

**PIECE WEIGHT:** 6.6 g  
**TEXTURE:** Grained, chewy

**SHELF LIFE:** 24 months in original package  
**STORAGE CONDITIONS:** Product is stored and shipped under ambient temperature and humidity conditions; storage must be restricted from odorous items such as soaps, perfumes, household chemicals and tobacco.

**MANUFACTURE CODE:** A numbering and letter system allows product to be traced to the plant, year, month, day, shift and machine.

**PRESERVATIVES:**  
No added preservatives in product.

**ALLERGENS:** Milk, Soy  
Produced in a facility that does not use peanuts, tree nuts, eggs, gluten, sesame, fish or shellfish.

**FOOD SAFETY:**  
**Potential foodborne illness?** Product is not sensitive to microbiological contamination.  
**Hazard controls?** Cooking and pre-requisite programs: GMP's, Sanitation, Filters/Magnets and Metal Detection.

**INTENDED USE AND CONSUMER:**  
General Public - Retail Market Level.

**CERTIFICATIONS:**  
Kosher

**COUNTRY OF ORIGIN:**  
Made in the USA with global ingredients.

# TOOTSIE ROLL INDUSTRIES, INC.

7401 SOUTH CICERO AVENUE, CHICAGO, ILLINOIS 60629

Phone (773) 838-3400 Fax (773) 838-2782


January 11, 2022

RE: GMO

To Whom It May Concern,

Tootsie Roll Industries does not purchase or maintain separate storage facilities for identity-preserved ingredients. Our products therefore cannot be considered GMO-free.

Regards,

A handwritten signature in dark ink, appearing to read 'S. Zbylut', is written over a horizontal line.

Steven Zbylut, Ph.D.

Director of Research & Development  
and Quality Assurance

**TOOTSIE ROLL INDUSTRIES, INC.**

**Item #872 – 30lb Bulk Tootsie Fruit Chews**




**Nutrition:**

<b>Nutrition Facts</b>	
About 412 servings per container	
<b>Serving size</b>	<b>5 pieces (33g)</b>
<b>Amount per serving</b>	
<b>Calories</b>	<b>120</b>
<b>% Daily Value</b>	
<b>Total Fat</b> 2.5g	<b>3%</b>
Saturated Fat 1g	<b>5%</b>
<b>Sodium</b> 10mg	<b>0%</b>
<b>Total Carbohydrate</b> 24g	<b>9%</b>
Total Sugars 17g	
Includes 17g Added Sugars	<b>34%</b>
<b>Protein</b> 0g	
Not a significant source of trans fat, cholesterol, dietary fiber, vitamin D, calcium, iron and potassium.	

**Case Dimensions:** 15.250" x 9.875" x 11.125"

**Net Weight:** 30lb

**Case Label:**

 <small>00872</small>		 <small>00872</small>	 <small>00872</small>
<b>NET WT 30 LB (13.6 kg)</b> <small>U D</small>	<b>NET WT 30 LB (13.6 kg)</b> <small>U D</small>	<b>NET WT 30 LB (13.6 kg)</b> <small>U D</small>	<b>NET WT 30 LB (13.6 kg)</b> <small>U D</small>
 <b>Tootsie Roll</b> <b>FRUIT CHEWS</b> <small>ARTIFICIALLY FLAVORED</small>	 <b>Tootsie Roll</b> <b>FRUIT CHEWS</b> <small>ARTIFICIALLY FLAVORED</small>	 <b>Tootsie Roll</b> <b>FRUIT CHEWS</b> <small>ARTIFICIALLY FLAVORED</small>	 <b>Tootsie Roll</b> <b>FRUIT CHEWS</b> <small>ARTIFICIALLY FLAVORED</small>
 <small>1 00 71720 00872 7</small>	 <small>1 00 71720 00872 7</small>	 <small>1 00 71720 00872 7</small>	 <small>1 00 71720 00872 7</small>
<b>BOTTOM OPEN OTHER END DESSOUS OUVRIR DE L'AUTRE CÔ</b>	<b>DATE OF MFG.:</b> <b>OUR*</b> <b>CUST. P.O.*</b>	<small>TOOTSIE ROLL INDUSTRIES, LLC CINCINNATI, OH 45229 USA © 1988 LLC www.TootsieRoll.com</small> 	<b>#872</b>  <small>01-00872-BL2QR</small>